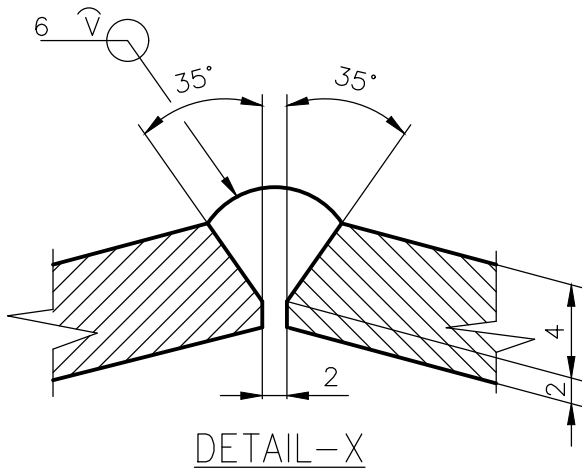
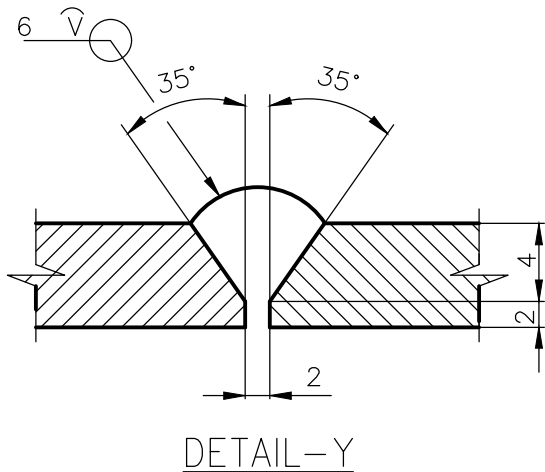
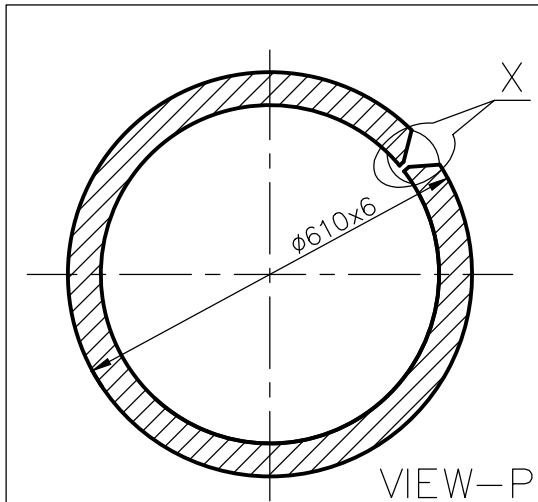
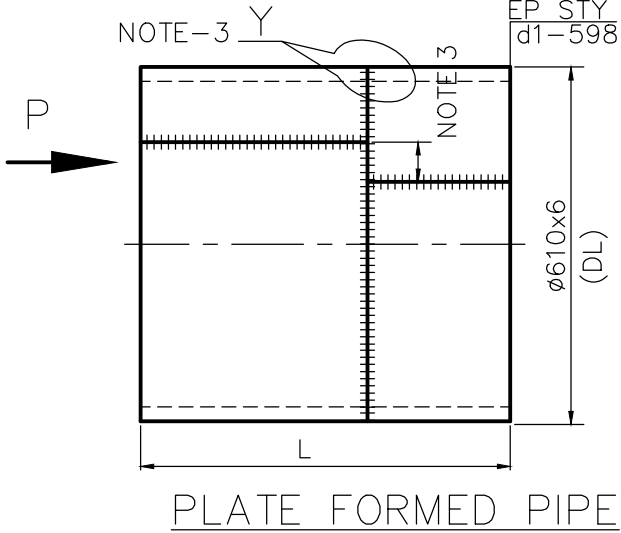
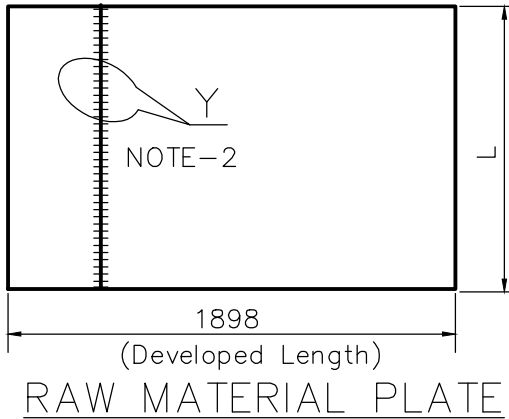


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3-80-655-08-3
DRAWING No



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01

05	05	PLATE PL.6x1898xL=1000	3-80-655-35531		SA516 GR.70	C	89	367
04	04	PLATE PL.6x1898xL=267	3-80-655-35531		SA516 GR.70	C	23	861
03	03	PLATE PL.6x1898xL=211	3-80-655-35531		SA516 GR.70	C	18	856
02	02	PLATE PL.6x1898xL=392	3-80-655-35531		SA516 GR.70	C	35	032
01	01	PLATE PL.6x1898xL=138	3-80-655-35531		SA516 GR.70	C	12	332
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT.	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME E.PYRIA	SIGN -sd-	DATE 27.02.19	NO OF ITEMS
CHD	SARAVANAN.C	-sd-	27.02.19	
APPD	KVR	-sd-	27.02.19	

REV 01	DATE	ALTERED	M.P.K
	24.07.19	APPROVED	TRINADH
ZONE	VARIANTS LENGTH ALTERED.		
	REVISION MARKED AS 		

DEPT.	GRADE OF UN TOL DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE			CARD CODE	DRAWING No.	REV
PLATE FORMED PIPE (OD610x6) CS			U 01	3-80-655-35531	01